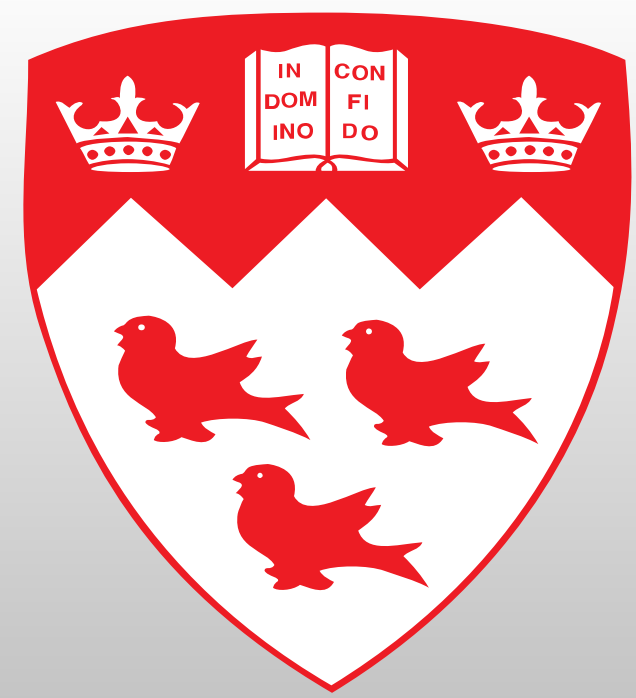




THE MCGILL SCHÖNFLIES-MOTION GENERATOR

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Abstract

The McGill Schönflies-Motion Generator (McGill SMG) is a parallel robot capable of a special class of motions, those produced with serial robots termed SCARA (Selective-Compliance Assembly Robot Arm): three independent translations and one rotation about an axis of fixed direction. Such motions form a *subgroup* of the displacement group of rigid-body motions, termed the *Schönflies subgroup*.

Schönflies Motions

The McGill SMG is a manipulator that can produce four-degree-of-freedom displacements of its moving platform. The Schönflies subgroup was first studied by the German mathematician-mineralogist Arthur Moritz Schönflies (1853–1928), who found that these displacements have the algebraic structure of a group. The subgroup comprises three independent translations and one rotation about an axis of fixed direction, similar to the motions undergone by the tray of a waiter.



FIGURE 1: An example of Schönflies motions

Applications

- Pick and place operations
- Palletizing
- Machining
- Medical manipulators
- Educational platforms
- Pharmaceutical setups



FIGURE 2: An industrial SCARA system, the Adept Cobra 600

The Need of a Parallel Architecture

Advantages when compared to a serial architecture, like that of the Cobra 600:

- Higher *stiffness* (increased structural stability)
- Motors *fixed* to the base
- *Compact* and *lighter* links
- Shorter cycle times
- Higher *accuracy*

Design

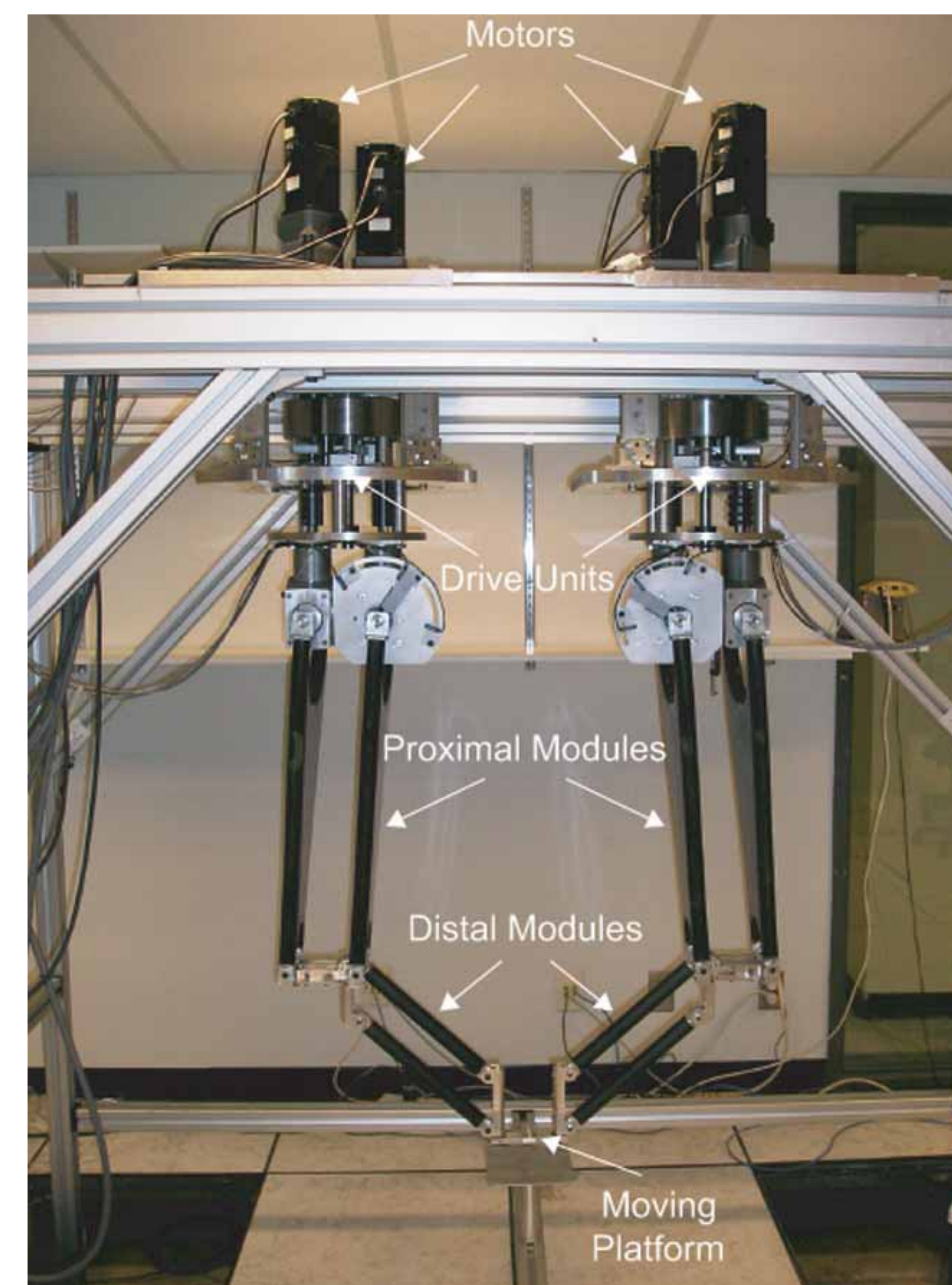


FIGURE 3: The McGill Schönflies-Motion Generator

The McGill SMG is composed of two identical four-degree-of-freedom serial chains. The two chains share one common base and one common moving platform, which leads to a parallel architecture. The links are made very light and are fabricated with *carbon fiber composite*. The prototype of the system is displayed in Fig. 3. Each leg of the manipulator is driven by a *drive unit*, which is made up of one *epicyclic gear train* driven by two motors attached to the frame, as depicted in Fig. 4. The *pan* motion is produced by the rotation of the planet-carrier, the *tilt* by the rotation of the planet gears about their axes. As a result, it is possible to combine the full power of both motors for any of the independent motions.

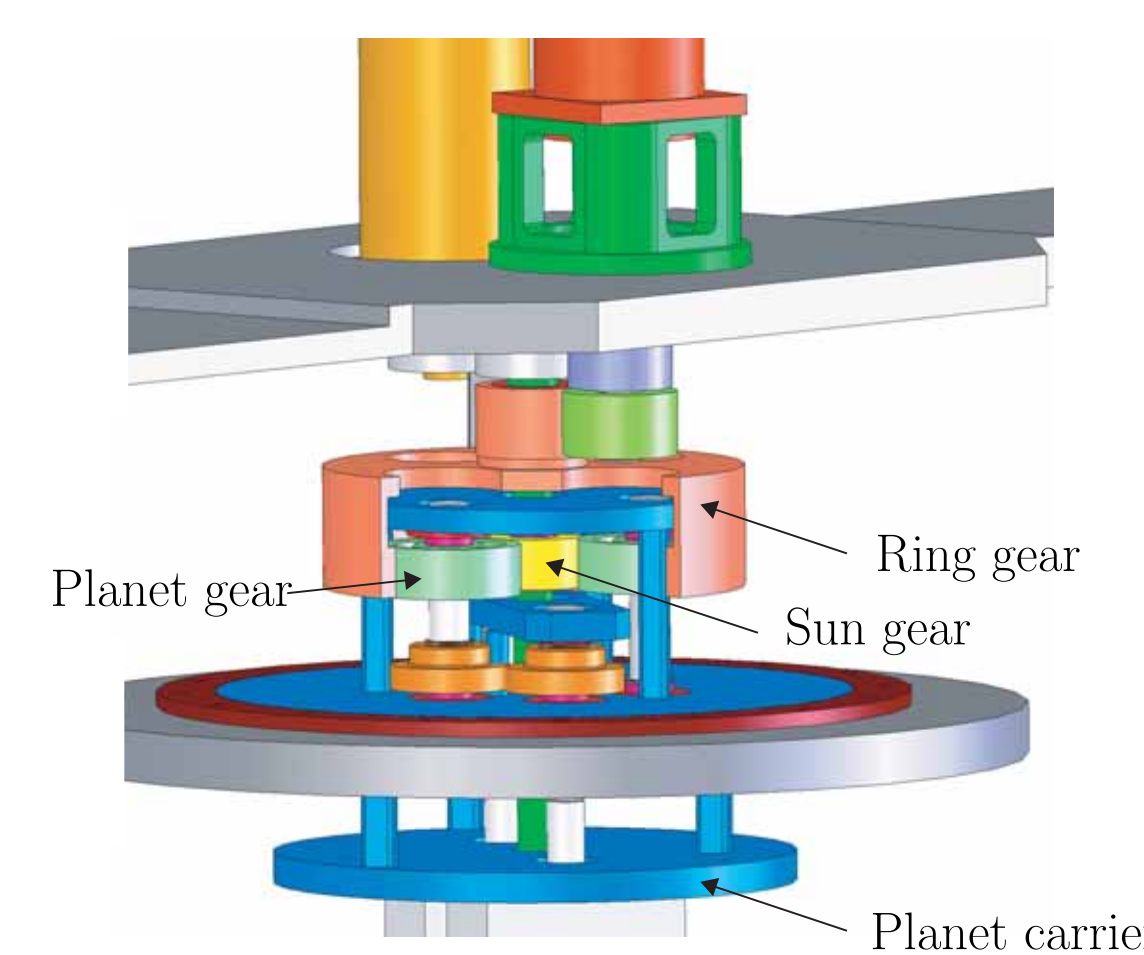


FIGURE 4: Drive unit

Specifications

The McGill SMG is designed for pick-and-place operations. A standard test cycle path is shown in Fig. 5. The robot is expected to beat the record-setting *500-ms* cycle time. The test cycle consists of: (1) 25-mm vertical displacement up; (2) 300-mm horizontal displacement with a concomitant 180° turn; (3) 25-mm vertical displacement down; (4) 25-mm vertical displacement up; (5) 300-mm horizontal displacement with a reversed 180° turn; (6) 25-mm vertical displacement down. Moreover, the system has to be capable of attaining a *kinestatically robust* configuration.

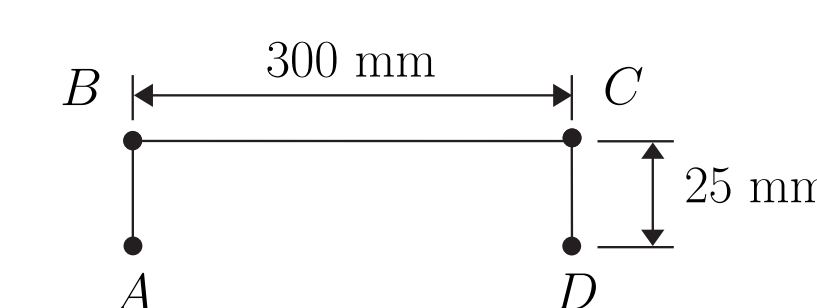


FIGURE 5: Path adopted for the manipulator design

The Kinetostatic Design

The kinematic relation for the whole system is given by

$$\mathbf{A}\mathbf{t} = \mathbf{B}\dot{\boldsymbol{\theta}}$$

where $\mathbf{t}$ is the twist—point-velocity and angular velocity—of the moving platform, $\dot{\boldsymbol{\theta}}$ is the vector of active joint rates, $\mathbf{A}$ is the *forward Jacobian* and $\mathbf{B}$ is the *inverse Jacobian* of the manipulator, respectively.

The McGill SMG meets a singular configuration whenever $\mathbf{A}$ or $\mathbf{B}$ become rank-deficient. We thus have two types of singularities, namely, *serial* and *parallel*. The former occur when $\mathbf{B}$ is rank-deficient, thus indicating the presence of a direction along which no Cartesian velocity can be produced (Fig. 6).

Parallel singularities, in turn, occur when $\mathbf{A}$ is rank-deficient, thus indicating a posture where the robot loses control over the moving platform (Fig. 7).

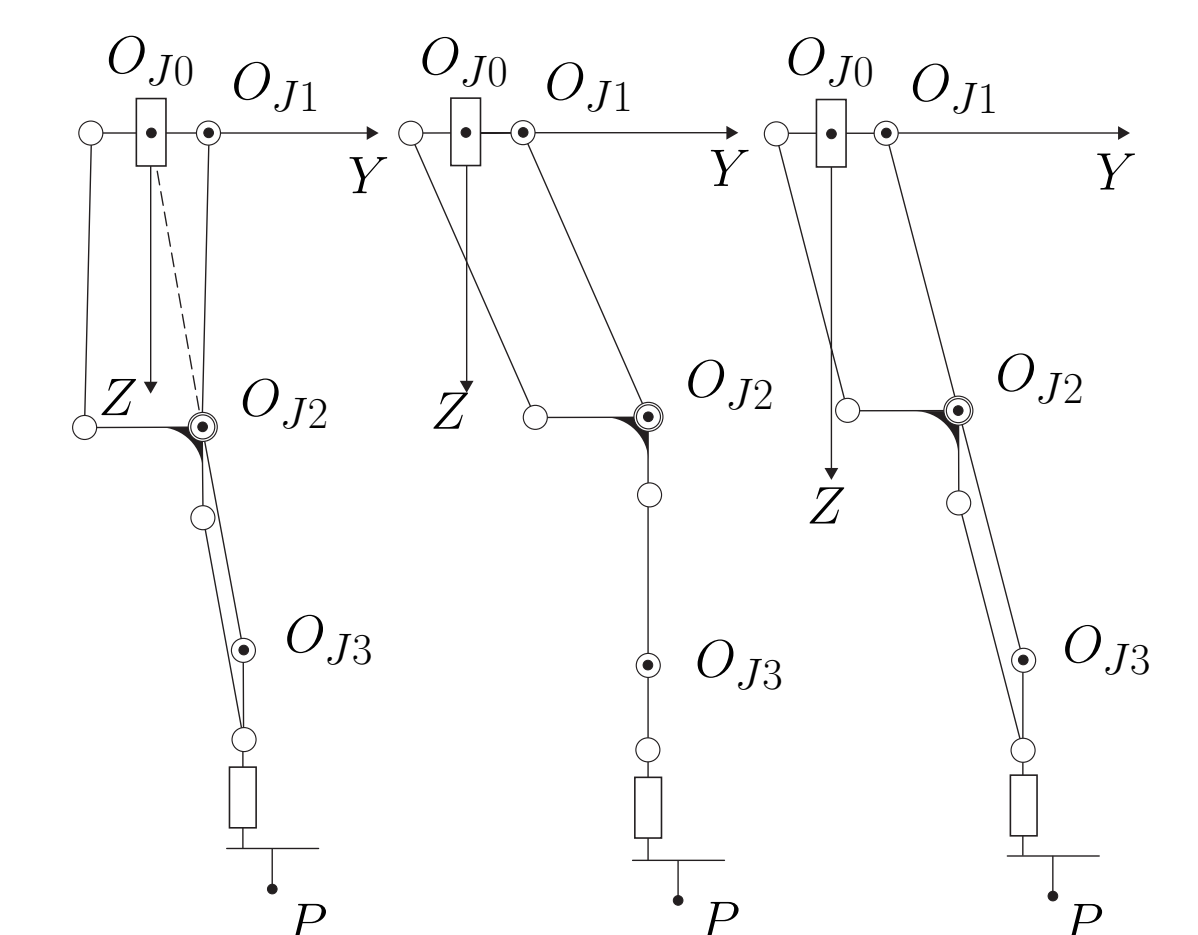


FIGURE 6: Three serial singular configurations

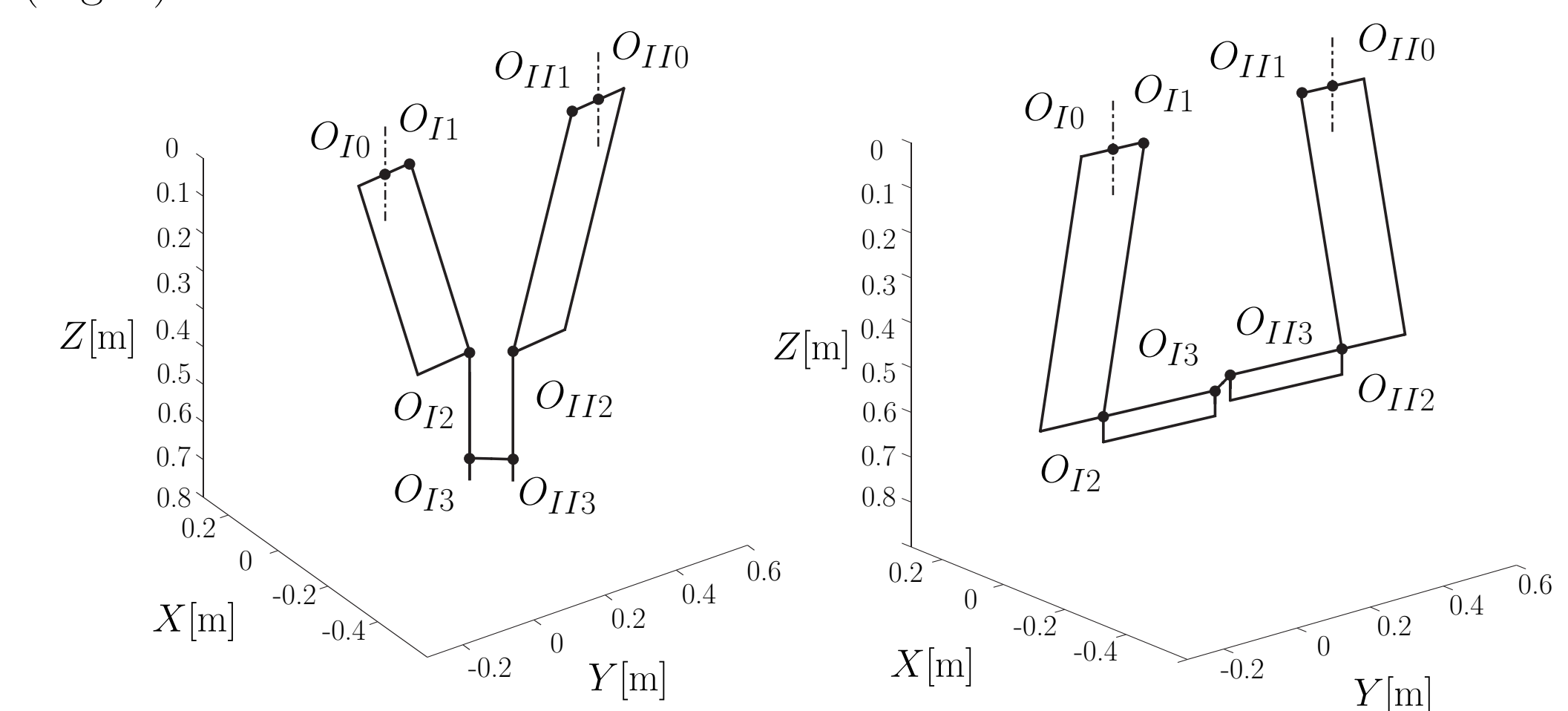


FIGURE 7: Two parallel singular configurations

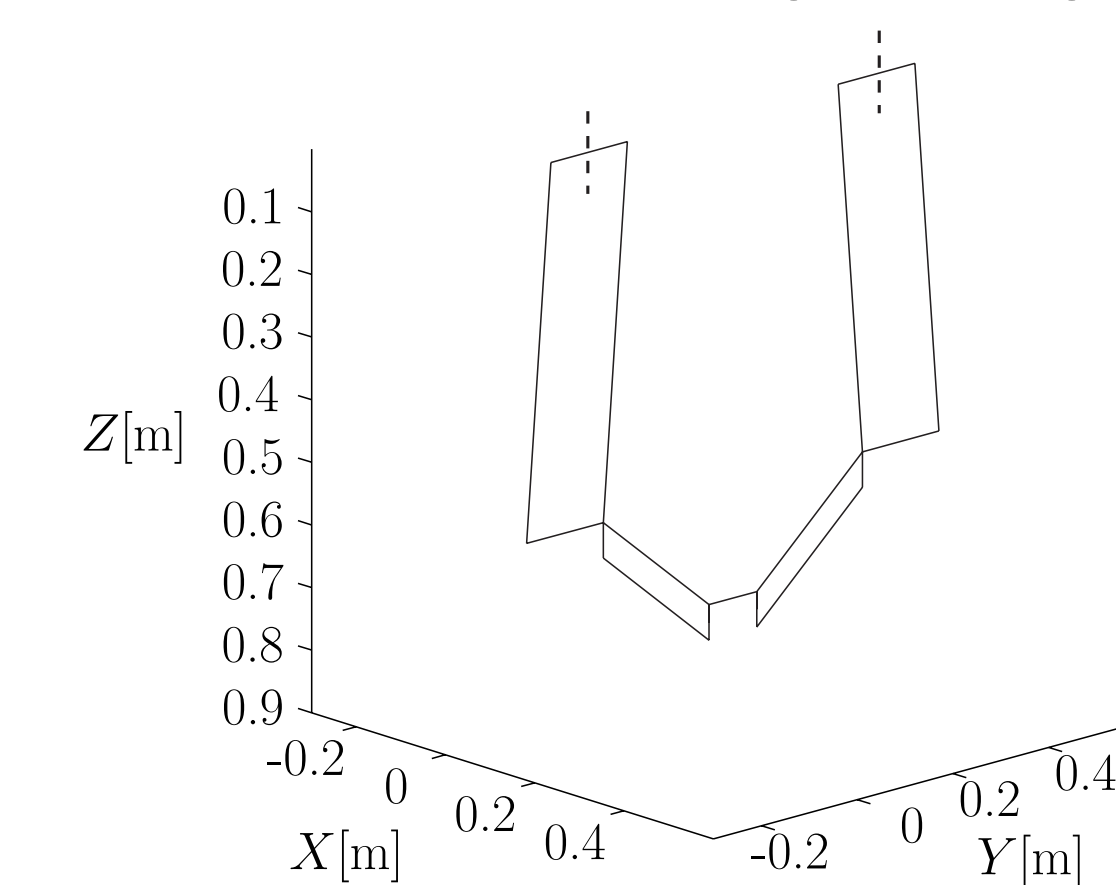


FIGURE 8: Kinetostatically robust posture

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