The Kinematics and Dynamics of Parallel Schönflies-Motion Generators

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- Objectives and Specifications
- 3 Manipulator Architecture
- Kinetostatic Design
- 5 Dynamics
- 6 Conclusions



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2 Objectives and Specifications

- Manipulator Architecture
- 4 Kinetostatic Design
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- Objectives and Specifications
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Kinetostatic Design







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What is a Schönflies Motion?

(SMG video)



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September, 2006 3 / 27

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Objectives

- Design a parallel manipulator, which outperforms current SMG (serial and parallel SCARA)
- Pick and place operations and machining



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Specifications

• The robot is expected to beat the record-setting 500-ms cycle time



- Kinetostatic robustness
- Identical motors fixed to the base
- Large workspace
- High stiffness

Manipulator Architecture



 $2R\Pi\Pi R$



Drive Unit

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Prototype





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Animation

(SMG video)



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Kinetostatic Design

Kinetostatics

- Mechanical analysis of rigid-body mechanical systems moving under static, conservative conditions
- Relations between the feasible twists—point-velocity and angular velocity—and the constraint wrenches—force and moment—pertaining to the various links of a kinematic chain
- Kinetostatic design
 dimensioning of the links under kinetostatic conditions



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Jacobian matrices

$$At = B\dot{ heta}$$

- t is the twist
- $\dot{\theta}$ is the vector of active joint rates
- A is the forward Jacobian
- B is the inverse Jacobian

$$\label{eq:A} \textbf{A} \equiv \left[\begin{array}{c} \textbf{A}_{\textit{I}} \\ \textbf{A}_{\textit{II}} \end{array} \right] \in \mathbb{R}^{6 \times 4}, \quad \textbf{B} \equiv \left[\begin{array}{cc} \textbf{B}_{\textit{I}} & \textbf{O}_{32} \\ \textbf{O}_{32} & \textbf{B}_{\textit{II}} \end{array} \right] \in \mathbb{R}^{6 \times 4}$$

• Redundancy is introduced to add robustness to the model and to avoid formulation singularities



(2)

(1)

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Two types of singularities

- $Rank(\mathbf{A}) < 4 \Rightarrow parallel singularity$
- $Rank(B) < 4 \Rightarrow serial singularity$



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Two types of singularities

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- $Rank(B) < 4 \Rightarrow serial singularity$



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Image: A matrix and a matrix

Serial singularities



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Parallel singularities



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Dynamics

Dimensioning





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Trajectory Optimization



Use a combination of 4-5-6-7 polynomials



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Dynamics

Displacement along X and Y



16/27

Displacement along Z



17/27

Dynamics

Orientation of the end-effector



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Dynamics

SMG Model

SMG Model



SMG system of five rigid bodies coupled by massless joints undergoing Schönflies displacements

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SMG Model

Equations of motion

Natural Orthogonal Complement:

$$\mathbf{I}(\theta)\ddot{\theta} + \mathbf{C}(\theta, \dot{\theta})\dot{\theta} = \mathbf{\tau} + \gamma - \delta$$
 (3)

- $I: 4 \times 4$ inertia matrix
- $C: 4 \times 4$ matrix of Coriolis and centrifugal forces
- θ : the four-dimensional vector of actuated joint variables
- au : the four-dimensional vector of actuated joint torques
- γ : the four-dimensional vector of gravity forces
- δ , the four-dimensional vector of dissipative forces, which are neglected



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SMG Model

Equations of motion

Inertia matrix:

$$\mathbf{I} = \mathbf{I}_{\mathcal{A}} + \mathbf{I}_{\mathcal{B}} + \mathbf{I}_{\mathcal{C}}$$
(4)

$$\mathbf{I}_{i} = \mathbf{T}_{i}^{T} \mathbf{M}_{i} \mathbf{T}_{i}, i = \mathcal{A}, \mathcal{B}, \mathcal{C}$$
(5)

 ${\mathcal A}$ and ${\mathcal B}$ being the two elbows and ${\mathcal C}$ the end-plate of the manipulator.

Matrix of Coriolis and centrifugal forces:

$$\mathbf{C}(\boldsymbol{\theta}, \dot{\boldsymbol{\theta}}) \dot{\boldsymbol{\theta}} = \mathbf{T}_{\mathcal{A}}^{T} \mathbf{M}_{\mathcal{A}} \dot{\mathbf{T}}_{\mathcal{A}} \dot{\boldsymbol{\theta}} + \mathbf{T}_{\mathcal{B}}^{T} \mathbf{M}_{\mathcal{B}} \dot{\mathbf{T}}_{\mathcal{B}} \dot{\boldsymbol{\theta}} + \mathbf{T}_{\mathcal{C}}^{T} \mathbf{M}_{\mathcal{C}} \dot{\mathbf{T}}_{\mathcal{C}} \dot{\boldsymbol{\theta}}$$
(6)

Gravity forces:

$$\gamma = \sum_{i=\mathcal{A}, \mathcal{B}, \mathcal{C}} \mathbf{T}_{i}^{T} \mathbf{w}_{i}^{G}$$
(7)
$$\mathbf{w}_{i}^{G} = \begin{bmatrix} \mathbf{0}_{3} \\ m_{i} g \end{bmatrix}, \quad i = \mathcal{A}, \mathcal{B}, \mathcal{C}$$

Dynamics

SMG Model

Pan and Tilt: Velocities and Torques



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Dynamics

Drive Units

Drive Units



Kinematics $\omega_{in} = \mathbf{J}_{D}^{-1} \omega_{out} \qquad (8)$ $\omega_{in} = \begin{bmatrix} \omega_{A} \\ \omega_{B} \end{bmatrix}, \quad \omega_{out} = \begin{bmatrix} \omega_{p} \\ \omega_{t} \end{bmatrix}$ $\mathbf{J}_{D}^{-1} = -r \begin{bmatrix} 1 & -r_{6,5} \\ 1 & \frac{r_{6,5}}{1+2r_{6,5}} \end{bmatrix}$



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Drive Units



Dynamics

$$T = \frac{1}{2}I_{S}\omega_{S}^{2} + \frac{1}{2}I_{R}\omega_{R}^{2} + \frac{1}{2}I_{C}\omega_{C}^{2} + \frac{3}{2}I_{P}\omega_{P}^{2} + \frac{3}{2}m_{P}\left(\frac{d_{C}}{2}\omega_{C}\right)^{2}$$
(9)

• Lagrange equations:

$$\frac{d}{dt}\frac{\partial T}{\partial \dot{q}_i} - \frac{\partial T}{\partial q_i} = \boldsymbol{\tau}_{SR} - \mathbf{J}_D^T \boldsymbol{\tau}_{CP}, \quad i = 1, 2$$
(10a)

$$\boldsymbol{\tau}_{SR} = \mathbf{I}_D \ddot{\mathbf{q}} + \mathbf{J}_D^T \boldsymbol{\tau}_{CP} \tag{10b}$$

Drive Units

Sun and Ring: Velocities and Torques



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Motor and Gearhead specifications

Table: Peak requirements

$\overline{\omega}_{S}$ [rpm]	$\overline{ au}_{\mathcal{S}}$ [Nm]	$\overline{\omega}_R$ [rpm]	$\overline{\tau}_R$ [Nm]
192	72	179	84

Table: Motor and Gearhead specifications

Gear head ratio	$\overline{\omega}_M$ [rpm]	$\overline{\tau}_{M}$ [Nm]
20	5000	7.1



 A novel parallel robot generator of Schönflies motions was introduced

- Link-dimensioning was based on kinetostatic conditions
- Kinematics modelled using 6 × 4 Jacobian matrices for robustness against formulation singularities
- Motor and gearhead selection were based on dynamics model
- Dynamics model was based on a MBS of five rigid links coupled by massless joints
- Dynamics model is a 4-dimensional systems of second-order ODEs
- Currently undergoing tests and adjustments to reach a 500 ms (or shorter) cycle time

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